

B/V

UMBRELLAS




J. STANWORTH & Co.
UMBRELLA SPECIALISTS,
DEFIANCE WORKS,
BLACKBURN.

April 29 10

RBR
ST2210
379
T.C.

*THE HENRY FRANCIS du PONT
WINTERTHUR MUSEUM
LIBRARIES*





Digitized by the Internet Archive
in 2010 with funding from
Lyrasis Members and Sloan Foundation

<http://www.archive.org/details/umbrellas00jsta>



A F O R E W O R D



AS MANUFACTURERS, producing new umbrellas every day of the week, it follows that no list will give more than a faint idea of the stock in our showrooms. We are, however, only too pleased to answer enquiries, and will undertake to supply any pattern, style, or quality of Umbrella, Walking Stick, or Sunshade which may be required.

¶ Each umbrella in this list is presented with the full conviction that it is as good value for the money as sound material and skilful workmanship can make it. When, in spite of every precaution, one of our umbrellas has proved to be in any way defective—such cases are rare indeed—we have never yet failed to meet our customers in a generous spirit, being confident that, the question of fairness apart, such a policy is the only one that pays.

¶ The advantages of dealing direct with the manufacturer are too obvious to need argument. There are few people who prefer to pay three profits instead of one, nor should it be forgotten that there is no one who can so confidently guarantee an article as he who has made it and whose reputation stands or falls by his work.

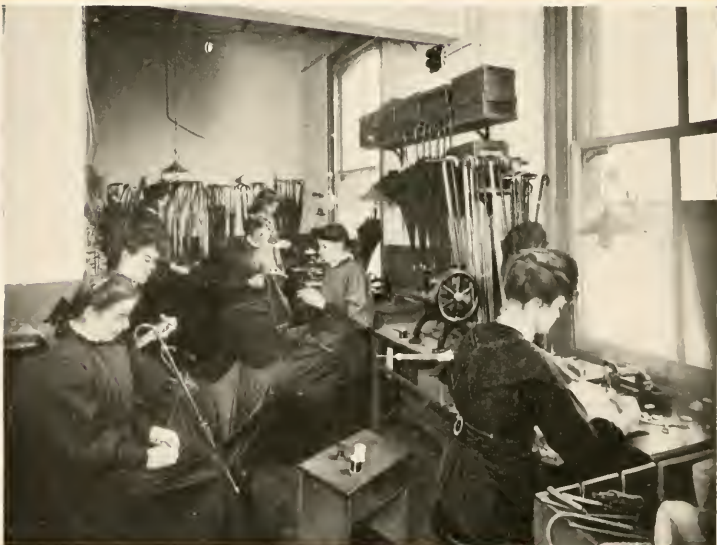
J. STANWORTH & Co.

Defiance Umbrella Works BLACKBURN

SOME OF OUR WORKROOMS



MAKING THE FRAMES.



SEWING THE COVERS.

SOME OF OUR WORKROOMS



STICK MAKING AND MOUNTING.



ONE OF OUR STOCK ROOMS.

Umbrellas for Ladies



- | | Price |
|--|-------|
| No. 240 —Green Horn Crutch, Gilt or Nickel Mount on Partridge Cane; Stout Twill Cover for hard wear | 3/6 |
| No. 241 —Green Horn Whip, Nose and Collar, etc., as above | 3/6 |
| No. 242 —Light Horn Crutch, Gilt Nose and Collar, etc., as above . . | 3/6 |
| No. 243 —Rattan Cane Hook, Gilt or Nickel Mount, etc. | 3/6 |
| No. 244 —Gilt or Nickel Cap on Partridge Cane, etc. | 3/6 |
| No. 245 —Green Horn Hook, Gold-plate or Silver Collar, Best Quality Twill Cover . . | 4/6 |
| No. 246 —Light Horn Crutch, Gold-plate or Silver Collar, etc. . . . | 4/6 |
| No. 247 —Rattan Cane Hook, Two Chased Mounts | 4/6 |
| No. 248 —Gilt or Nickel Cap on Horn and Partridge | 4/6 |
| No. 249 —Green Horn Hook, Silver or Gold-plate Collar on Partridge Cane, Silk Union Cover | 5/6 |
| No. 250 —Light Horn Crutch, Gold-plate or Silver Collar on Rattan Partridge | 5/6 |
| No. 251 —Partridge Hook, Gold-plate or Silver Nose and Collar | 5/6 |
| No. 252 —1½-in. Silver or Gold-plate Cap on Rattan Partridge | 5/6 |



All goods sent post free, securely packed in box, at our risk. Money returned if goods not approved of. We are the actual makers and supply at first cost.

U These Umbrellas have strong **English-made frames**, with excellent covers. They may be ordered on **steel tubes** or sticks, and are specially suitable for rough wear.

Umbrellas for Ladies



- | | Price |
|--|-------|
| No. 270 —Green Fancy Horn Handle, Chased Silver or Gold-plate Mount on Rattan Partridge, Silk Union Cover | 6/6 |
| No. 271 —Furze or Cherry Whip, Chased or Plain Mount | 6/6 |
| No. 272 —Rattan Partridge Cane Hook, Plain Nose. . | 6/6 |
| No. 273 —Chased Cap on Rattan Partridge | 6/6 |
| No. 274 —Light Cape Horn Crook, Chased Silver or Gold-plate Mount, Fine Silk Union Cover | 7/6 |
| No. 275 —Pearl Horn Crutch, Chased Mount. . | 7/6 |
| No. 276 —Cape Horn Whip, Nose and Collar | 7/6 |
| No. 277 —Pearl Crutch, Chased Mount | 7/6 |
| No. 278 —Plain Silver Crook, on Partridge . . | 7/6 |
| No. 279 —Cherry Crutch, Plain Mounts | 7/6 |
| No. 280 —Cherry Hook, Plain Mounts | 7/6 |
| No. 281 —Gun-metal Hook, Chased Collar | 7/6 |
| No. 282 —Partridge Cane Hook, Chased Mounts. . | 7/6 |



All Umbrellas sent post free at our risk, and name or initials engraved without charge.

Money returned if goods are not approved of.

C These Umbrellas have **Fox's Frames**, covered with our famous "Defiance" Silk Union, guaranteed not to split. They may be ordered on **strong steel tubes** or sticks and with **silver or gold-plate** mounts as preferred.

Umbrellas for Ladies



- | | Price |
|---|-------|
| No. 300—Dark Whangee Cane Hook, Plain or Chased Mounts | 8/6 |
| No. 301—Cape Horn Crutch, Plain or Chased Mounts, on Partridge Cane | 8/6 |
| No. 302—Pearl Crutch, Chased Mounts | 8/6 |
| No. 303—Gun-metal Crutch, Chased Collar | 8/6 |
| No. 304—Gun-metal Crook, Plain Collar | 8/6 |
| No. 305—Silver Bird's Head on Partridge .. | 8/6 |
| No. 306—Silver Crutch on Partridge | 8/6 |
| No. 307—Silver Crook on Partridge | 8/6 |
| No. 308—Green Horn Crook, Plain Collar .. | 8/6 |
| No. 309—Cape Horn Crook, Chased Mounts | 8/6 |
| No. 310—Green Horn Crutch, two Mounts .. | 8/6 |
| No. 311—Rattan Partridge Crook, Plain or Chased Mounts | 8/6 |
| No. 312—Chased or Plain Cap on Partridge Cane .. | 8/6 |



All goods sent post free, securely packed in box, at our risk.

Name or Initials engraved free.

Addresses and Inscriptions 9d. per dozen letters.

Money returned if goods not approved of.

We are the actual makers and supply at first cost.

C These Umbrellas have **Fox's Frames**, covered with our famous "**Defiance**" **Silk Union**, guaranteed not to split. They may be ordered on **strong steel tubes** or sticks, and with **silver or gold-plate** mounts as preferred.

Special Half-Guinea Umbrellas for Ladies



- | | Price |
|---|-------|
| No. 338—Choice Cape Horn Crook, Chased Collar, on Rattan Partridge Cane | 10/6 |
| No. 339—Chased Cap on Partridge Cane | 10/6 |
| No. 340—Cherry Crutch with Plain or Chased Mounts | 10/6 |
| No. 341—Gun - Metal Crook; Plain Mounts | 10/6 |
| No. 342—Rattan Partridge Crook with Engraved Mount | 10/6 |
| No. 343—Plain or Engraved Silver Crutch on Partridge Cane .. | 10/6 |
| No. 344—Silver Windsor Crook, Plain or Engraved | 10/6 |
| No. 345—Silver Crook, Engraved or Plain .. | 10/6 |
| No. 346—Chased Silver Head, on Partridge .. | 10/6 |
| No. 347—Pearl Crutch, Chased Mounts | 10/6 |
| No. 348—Gun - Metal Whip, with Plain or Engraved Mounts .. | 10/6 |
| No. 349—Cape Horn Crutch, Plain or Engraved Mounts | 10/6 |
| No. 350—Square Horn Crutch, Chased or Plain Mounts | 10/6 |

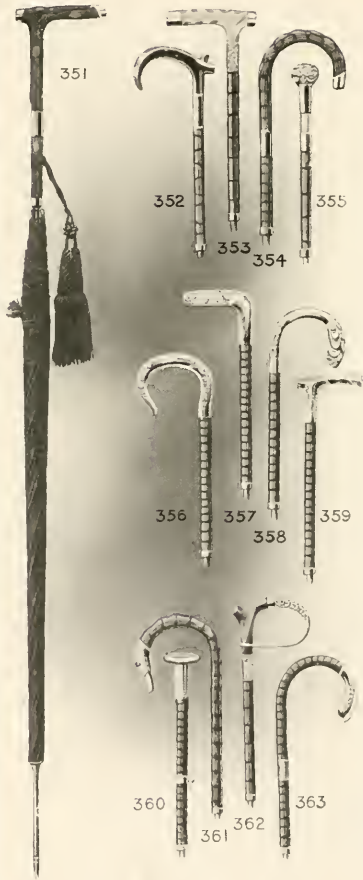


All Umbrellas sent post free at our risk, and name or initials engraved without charge.

Money returned if goods are not approved of.

C These Umbrellas have **Fox's Frames**, covered with our famous "Defiance" Silk Union, guaranteed not to split. They may be ordered on **strong steel tubes** or sticks, and with **silver or gold-plate** mounts as preferred.

Umbrellas for Ladies



- | | Price |
|--|-------------|
| No. 351 —Vine Crutch, Three Plain Mounts .. | 14/6 |
| No. 352 —Brown Gun-metal, Fancy Crook, Plain or Engraved Mount | 14/6 |
| No. 353 —Choice Pearl Crutch, Plain or Chased Mounts on Partridge .. | 14/6 |
| No. 354 —Vine Crook, Plain or Engraved Mounts.. . . . | 14/6 |
| No. 355 —Chased Cap, on Pearl Stem, and Partridge Cane | 14/6 |
| No. 356 —Plain or Engraved Silver Crook, on Rattan Partridge .. | 14/6 |
| No. 357 —Plain or Engraved Silver Whip .. | 14/6 |
| No. 358 —Chased Silver Crook on Partridge .. | 14/6 |
| No. 359 —Square Silver Crutch on Partridge Cane | 14/6 |
| No. 360 —Plain or Chased Cap on Partridge .. | 14/6 |
| No. 361 —Rattan Partridge Crook with Silver Bird's Head | 14/6 |
| No. 362 —Silver or Gold-plate Coil on Cape Horn | 14/6 |
| No. 363 —Rattan Partridge Crook, Engraved Nose and Collar .. . | 14/6 |



All Umbrellas sent post free at our risk, and name or initials engraved without charge.
 Money returned if goods are not approved of.

C These Umbrellas have **Fox's Frames**, covered, unless otherwise stated, with our famous "**Defiance**" **Silk Union**, Bordered, guaranteed not to split. They may be ordered on **strong steel tubes** or sticks and with **silver or gold-plate** mounts as preferred. If covered with Best Twill Silk in place of Silk Union, the price would be **3/6** more in each case.

Umbrellas for Ladies



Quality A.

Best and most durable "Defiance" Silk Union made. This cover is calculated to out-wear three ordinary silk Levantine covers. It has a selvedge border, is warranted not to split, and is recommended and guaranteed with every confidence **10/6**

Quality B.

All-Silk Taffeta, selvedge border, folds neatly, will not split, and is very durable and smart . . . **12/6**

Quality C.

Pure Twill Silk, rich appearance, selvedge border, folds very neatly, and is excellent in wear, stocked in Black, Brown, and Myrtle **15/6**

Quality D.

Best Spitalfield Plain Silk, the Umbrella cover de luxe, . . . **18/-**

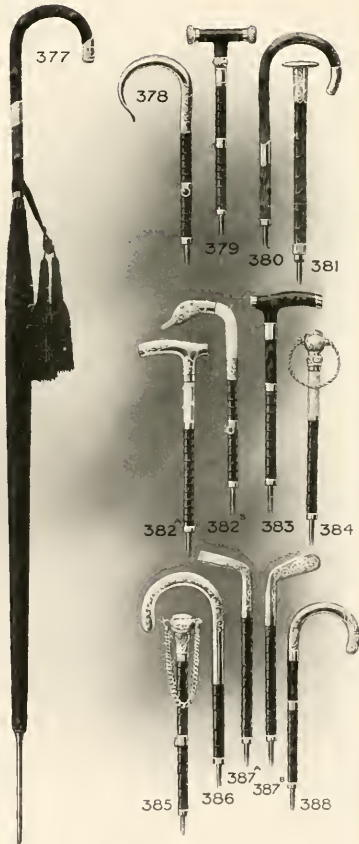
- No. 364**—Vine Crook, Root End.
- No. 365**—Cherry Crook.
- No. 366**—Choice Furze Whip.
- No. 367**—Choice Cherry Crutch.
- No. 368**—Dark Whangee Hook.
- No. 369**—Rattan Partridge Cane.
- No. 370**—Fancy Vine Crutch.
- No. 371**—Dark Vine Crutch.
- No. 372**—Vine Crook.
- No. 373**—Nilgheri Cane Hook.
- No. 374**—Carved Black Ebony Whip.
- No. 375**—Carved Ebony Crutch.
- No. 376**—Carved Ebony Hook.



All goods sent post free, securely packed in box, at our risk. Money returned if goods not approved of. We are the actual makers and supply at first cost.

C These Umbrellas are made on **Fox's Best Frames**, and specially selected Natural Sticks. They are very strong and smart, and are specially suitable for those who require a good umbrella with the principal value in the cover. They are made in four qualities, A, B, C, D, as per prices on this page. Sterling Silver or Gold-plate Collar with Name or Initials engraved . . . **2/6 extra.**

Umbrellas for Ladies



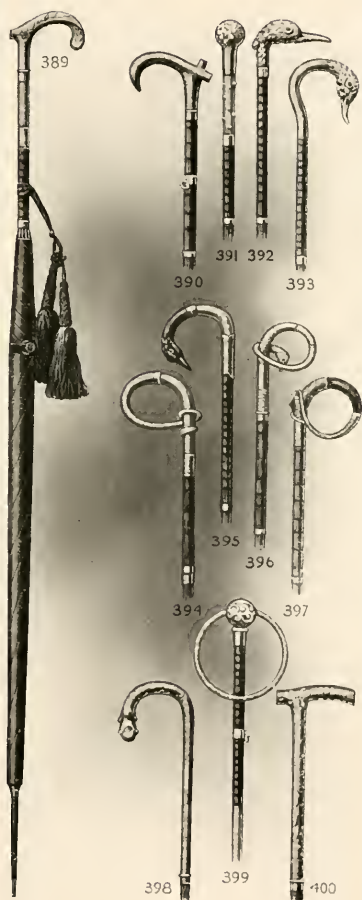
- | | Price |
|--|-------|
| No. 377 —Vine Crook, Engraved Nose and Collar | 21/- |
| No. 378 —Silver Engraved Crook, on Rattan Partridge | 21/- |
| No. 379 —Tortoiseshell Cross Bar, Chased Mounts | 21/- |
| No. 380 —Knotted Partridge Cane Hook, two Plain Mounts | 21/- |
| No. 381 —Chased Silver Cap on Rattan Partridge | 21/- |
| No. 382a —Engraved Silver Crutch on Pearl Stem .. | 24/- |
| No. 382b —Bird's Head on Pearl, Chased Mounts | 24/- |
| No. 383 —Tortoiseshell Crutch on Tortoise Stem, Plain Mounts | 24/- |
| No. 384 —Chased Cap and Small Bangle on Pearl Stem | 26/- |
| No. 385 —Chain Bangle and Engraved Cap on Rattan Partridge Cane .. | 26/- |
| No. 386 —Large Engraved Hook on Partridge Cane | 28/- |
| No. 387a —Engraved or Plain Golf "Driver" on Rattan Partridge .. | 24/- |
| No. 387b —Engraved or Plain Golf "Cleck" on Partridge | 24/- |
| No. 388 —Engraved Hook on Tortoiseshell Neck and Partridge Cane .. | 24/- |



All Umbrellas sent post free at our risk, and name or initials engraved without charge. Money returned if goods are not approved of.

These Umbrellas have **Fox's Frames**, covered with Best Bordered Twill Silk, which wears well and folds beautifully. They may be ordered on **strong steel tubes** or sticks, and with **silver or gold-plate** mounts as preferred. If covered with our Best "Defiance" Silk Union in place of Bordered Twill Silk, the price would be 3/- less in each case.

Umbrellas for Ladies



- | | Price |
|---|-------|
| No. 389 —Engraved Silver Windsor Crook, on Choice Pearl Stem, very smart | 24/- |
| No. 390 —Fancy Silver Crook, Engraved or Plain, on Rattan Partridge | 18/- |
| No. 391 —Richly Chased Cap, on Choice Knotted Pearl Stem | 24/- |
| No. 392 —Chased Bird's Head, on Partridge Cane | 18/- |
| No. 393 —Chased Bird's Head Crook, on Rattan Partridge Cane | 21/- |
| No. 394 —Richly Chased Coil, on Ivory and Rattan Partridge | 35/- |
| No. 395 —Gun-metal Head on Pearl, Engraved Mounts | 21/- |
| No. 396 —Handsome Coil with Bird's Head, on Rattan Partridge | 30/- |
| No. 397 —Engraved Coil, on Tortoise or Pearl | 25/- |
| No. 398 —Engraved Silver Crook, 8-in. handle, very smart | 40/- |
| No. 399 —Richly Chased Bangle on Rattan Partridge | 35/- |
| No. 400 —Superbly Chased 8-in. Crutch Handle, the umbrella de luxe | 66/- |



All Umbrellas sent post free at our risk, and name or initials engraved without charge.

Money returned if goods are not approved of.

C These Umbrellas have **Fox's Frames**, covered with Best Bordered Twill Silk, which wears well and folds beautifully. They may be ordered on **strong steel tubes** or sticks, and with **silver or gold-plate** mounts as preferred. If covered with our Best "**Defiance**" Silk Union in place of Best Twill Silk, the price would be 3- less in each case.

Umbrellas for Children



- | | Price |
|--|-------|
| No. 498 —Rattan Partridge Cane, Chased Mounts in Silver or Gold Plate | 5/- |
| No. 499 —Horn Dog's Head on Partridge, Gilt Mount | 3/6 |
| No. 500 —White Duck's Head, Silver Mount, on Partridge | 5/- |
| No. 501 —Cape Horn Whip, Silver or Gold-plate Mount | 4/6 |
| No. 502 —Furze Crutch, Silver or Gold-plate Mount | 3/6 |
| No. 503 —Cherry Loop, Silver or Gold-plate Mount | 3 6 |
| No. 504 —Horn Hook, Gold-plate or Silver Collar, on Partridge | 5/- |
| No. 505 —Horn Crutch, Gold-plate or Silver Mount | 4 6 |
| No. 506 —Green Horn Crutch, Gold-plate or Silver Mounts, on Partridge | 5/- |
| No. 507 —Cherry Crutch, Silver Mounts | 5/- |
| No. 508 —Plain Silver Crook, on Partridge | 6/6 |
| No. 509 —Chased Silver Crutch, on Partridge | 7 6 |
| No. 510 —Chased Silver Head, on Partridge | 8 6 |
| No. 511 —Chased Silver Cap, on Partridge | 5/- |



All Umbrellas sent post free at our risk, and name or initials engraved without charge.

Money returned if goods are not approved of.

18½-in. Frames are suitable for Children up to 9 years of age.

20-in. Frames are suitable for Girls from 9 up to 14 years of age.

C These Umbrellas are made on **Fox's 18½-in. Paragon Frames**, and covered with Durable Silk Union, for hard wear. If required on 20-in. Fox's Frames, the charge would be **1/- each extra**. They may be ordered **silver or gold-plate** mounts as preferred. Any of the designs shown in the gent's section in catalogue can be made up in sizes suitable for boys or youths.

Sunshades and En-tout-Cas

During the Season we stock a large variety of carefully assorted Coloured Silks for

RE-COVERING SUNSHADES AND EN-TOUT-CAS

and should be pleased to send Book of Patterns on approval to intending purchasers.

Black Moire Sunshades

8/-, 9/-, 10 6, and upwards.

C Spring and Summer Costumes are very smart if Sunshades are covered with the same material.

This is a Speciality with us, and charges are moderate.

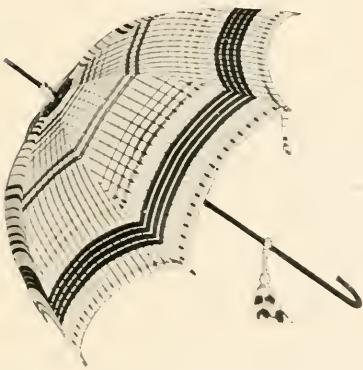
RE-LINING SUNSHADES in the Latest Materials at all Prices.

REPAIRS of every description by competent workpeople and special machinery.

STANWORTH'S DEFIANCE UMBRELLAS



Smart Lace Cover Parasols in Ecrú.
Also on any Colour Silk Foundation.
Price, 13/9, &c.

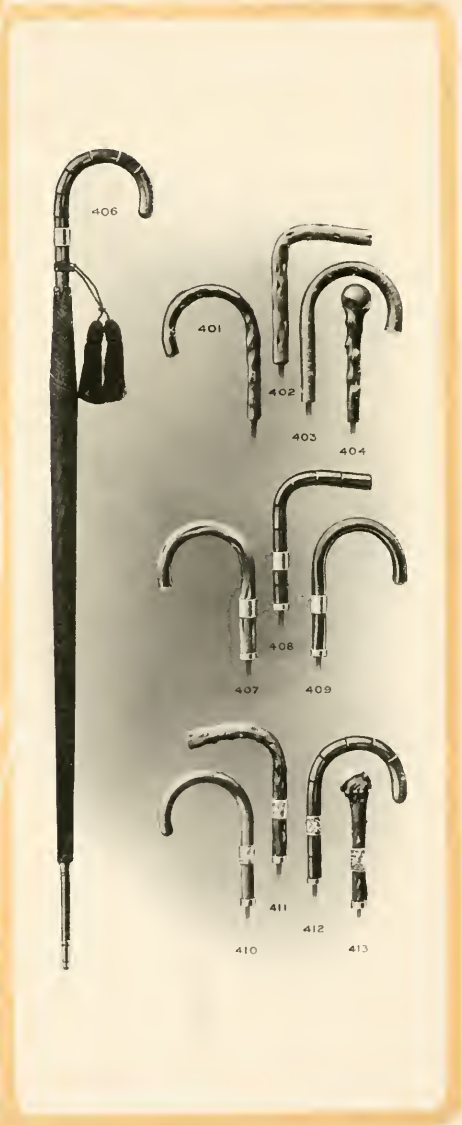


Smart Silk Sunshades, Fancy Striped Silks. All Prices.



Black and White Striped Silk.
Newest Designs.
Prices, 6 6, 8 6, 10 6 to 18/-

Umbrellas for Gentlemen



- | | Price |
|--|-------|
| No. 401 —Congo Crook with Stout Twill Cover | 4/- |
| No. 402 —Furze Whip with Stout Twill Cover | 4/- |
| No. 403 —Cherry Crook with Stout Twill Cover | 4/- |
| No. 404 —Furze or Cherry Root with Stout Twill Cover | 4/- |
| No. 405 —Furze Hook, Silver or Gold-plate Collar, and Stout Cover | 5/6 |
| No. 406 —Brown Rattan Hook, Silver or Gold-plate Collar, and Stout Cover | 5/6 |
| No. 407 —Furze Hook, Silver or Gold-plate Collar, and Stout Cover | 5/6 |
| No. 408 —Rattan Whip, Silver or Gold-plate Collar, and Stout Cover | 5/6 |
| No. 409 —Privet Hook, Silver or Gold-plate Collar, and Stout Cover | 5/6 |
| No. 410 —Light Cane Hook, Chased Silver or Gold-plate Collar, Silk Union Cover | 6/6 |
| No. 411 —Furze Whip, Chased Silver or Gold-plate Collar, Silk Union Cover | 6/6 |
| No. 412 —Rattan Cane Hook, Chased Silver or Gold-plate Collar, Silk Union Cover | 6/6 |
| No. 413 —Furze Root, Chased Silver or Gold-plate Collar, Silk Union Cover | 6/6 |



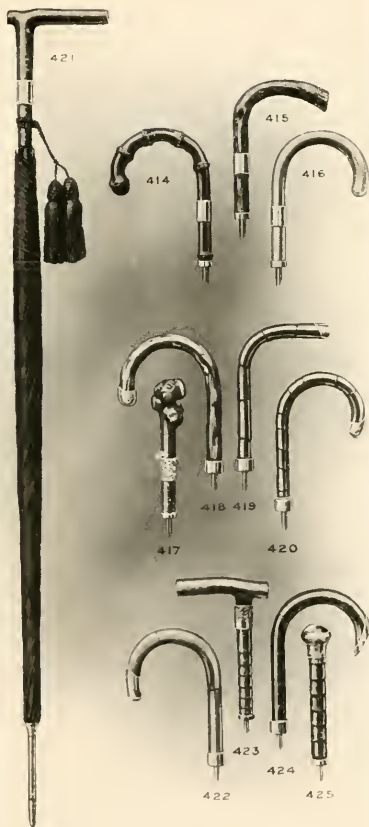
Any of the designs shown in this section of catalogue can be made up in sizes suitable for boys or youths.

21½-in. Frames are suitable for boys up to 9 years, at 1/- less than prices quoted for gent's.

23-in. Frames are suitable for youths up to 14 years, at 6d. less than the prices quoted for gent's.

C These Umbrellas are made on **Strong Lock Frames**, with **Stout Covers**. They may be ordered on **Steel Tubes** or **Sticks**, and are suitable for hard wear.

Umbrellas for Gentlemen



- | | Price |
|--|-------------|
| No. 414 —Dark Whangee Cane Hook, Plain Silver or Gold-plate Mount .. | 7/6 |
| No. 415 —Furze Whip, Silver or Gold-plate Mount | 7/6 |
| No. 416 —Light Cane Hook, Silver or Gold-plate Mount | 7/6 |
| No. 417 —Cherry or Furze Root, Chased Silver Mount | 8/6 |
| No. 418 —Furze or Cherry Crook, Silver or Gold-plate Nose and Tip Cup | 8/6 |
| No. 419 —Rattan Cane Whip, Silver or Gold-plate Nose and Tip Cup | 8/6 |
| No. 420 —Rattan Cane Hook, Silver or Gold-plate Nose and Tip Cup | 8/6 |
| No. 421 —Cherrywood Crutch, Silver or Gold-plate Collar | 9/6 |
| No. 422 —Light Cane Hook, Silver Nose and Tip Cup | 9/6 |
| No. 423 —Horn Crutch, Chased Silver or Gold-plate Mount | 9/6 |
| No. 424 —Imitation Snake Wood Crook, Silver Nose and Tip Cup | 9/6 |
| No. 425 —Engraved Silver Cap on Partridge | 10 6 |



All Umbrellas sent post free at our risk, and name or initials engraved without charge.

Money returned if goods are not approved of.

C We are the actual makers and supply at first cost.

C These Umbrellas have **Fox's Frames** covered with our famous "**Defiance**" **Silk Union**, guaranteed not to split. They may be ordered on **strong steel tubes** or sticks and with **silver or gold-plate** mounts as preferred.

Special Half-Guinea Umbrellas for Gentlemen



- | | Price |
|--|-------------|
| No. 426 —Rattan Partridge Crook, with Silver Tip-Cup | 10/6 |
| No. 427 —Partridge Cane Crook, with Silver Nose | 10/6 |
| No. 428 —Cherry Crutch, with Plain or Engraved Mounts | 10/6 |
| No. 429 —Vine Crook, with Silver Mount | 10/6 |
| No. 430 —Furze Root, with Chased Collar | 10/6 |
| No. 431 —Cape Horn Handle, Engraved Mount on Partridge .. | 10/6 |
| No. 432 —Cape Horn Crutch, Plain Mount on Partridge | 10/6 |
| No. 433 —Cape Horn Crook, Plain Mount on Partridge | 10/6 |
| No. 434 —Vine Hook Root Nose, Plain Silver Collar | 10/6 |
| No. 435 —Vine Crutch, Plain Silver Collar .. | 10/6 |
| No. 436 —Partridge Crook, Plain Nose and Collar .. | 10/6 |

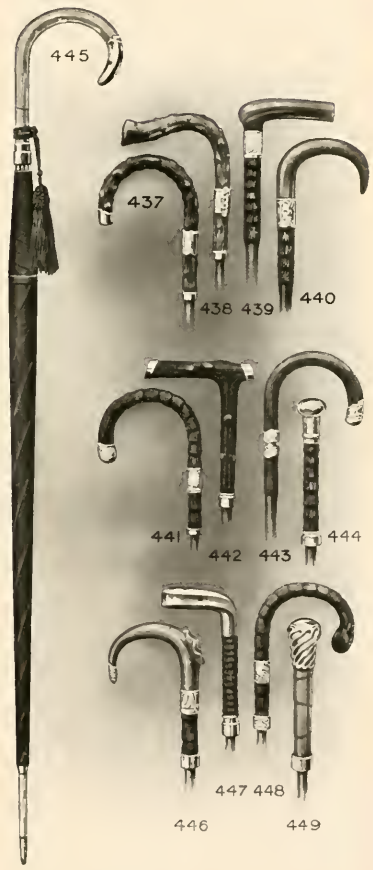


All Umbrellas sent post free at our risk, and name or initials engraved without charge.

Money returned if goods are not approved of.

C These Umbrellas have **Fox's Frames**, covered with our famous "**Defiance**" Silk **Union**, guaranteed not to split. They may be ordered on **strong steel tubes** or sticks and with **silver or gold-plate** mounts as preferred.

Umbrellas for Gentlemen



- | | Price |
|--|-------------|
| No. 437 —Furze Hook, Plain Nose and Collar . | 12/6 |
| No. 438 —Furze Whip, with Plain Buckle Collar | 12/6 |
| No. 439 —Cape Horn Whip, Chased or Plain Collar on Partridge .. | 12/6 |
| No. 440 —Cape Horn Crook, Chased or Plain Collar on Partridge .. | 14/6 |
| No. 441 —Rattan Partridge Crook, Chased Nose and Collar | 12/6 |
| No. 442 —Vine Crutch, Plain Nose and Tip Cup | 16/6 |
| No. 443 —Crocus Crook, Chased Nose and Collar | 16/6 |
| No. 444 —Plain Silver Cap and Tip Cup on Rattan Partridge | 16/6 |
| No. 445 —Panama Crook, Plain Nose and Tip Cup | 18/- |
| No. 446 —Cape Horn Crook, Chased Nose, Collar and Tip Cup .. | 18/- |
| No. 447 —Silver Golf Handle on Partridge and Tip Cup, Best Spitalfield Silk Cover.. | 35/- |
| No. 448 —Solid Rattan Partridge Crook, Root End, Chased Collar and Tip Cup | 21/- |
| No. 449 —Choice Fluted Cap on Cape Horn Stem Tip Cup, Best Twill Silk Cover | 30/- |

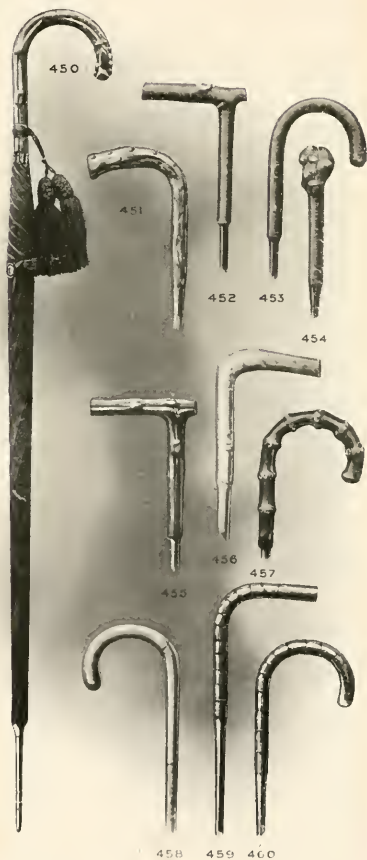


All Umbrellas sent post free at our risk, and name or initials engraved without charge.

Money returned if goods are not approved of.

C These Umbrellas have **Fox's Frames**, covered, unless otherwise stated, with our famous "**Defiance**" Silk Union guaranteed not to split. They may be ordered on **strong steel tubes** or sticks, and with **silver or gold-plate** mounts as preferred.

Gentlemen's Umbrellas



Quality A.

Best and most durable "Defiance" Silk Union made. This cover is calculated to out-wear three ordinary silk Levantine covers. It has a selvedge Border, is warranted not to split, and is recommended and guaranteed with every confidence **14/-**

Quality B.

All Silk Taffeta, selvedge border, folds neatly, will not split, and is very durable and smart . . . **16/-**

Quality C.

Pure Twill Silk, Rich appearance, selvedge border, folds very neatly, and is excellent in wear, stocked in Black, Brown, and Myrtle **18/-**

Quality D.

Best Spitalfield Plain Silk, the umbrella cover de luxe . . . **21/-**

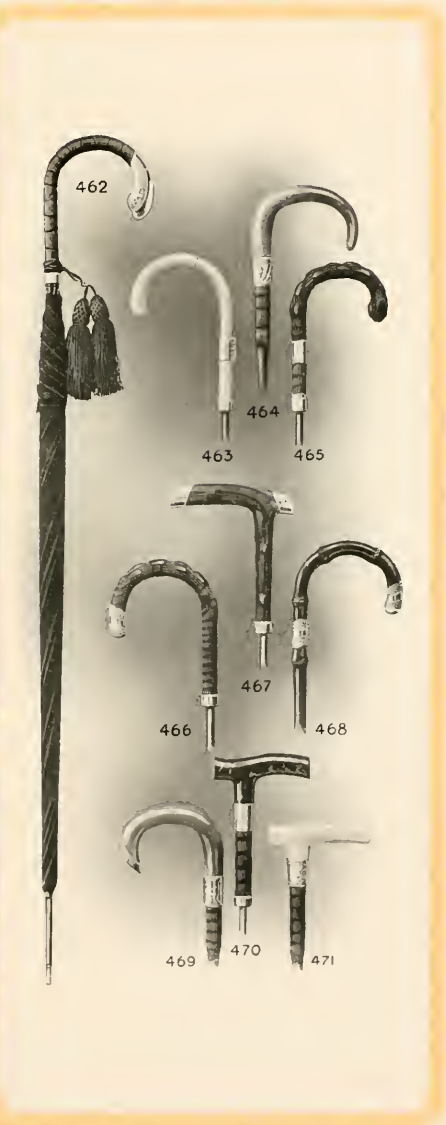
- No. 450—Vine Crook, Root End.
- No. 451—Choice Furze Whip.
- No. 452—Choice Cherrywood Crutch.
- No. 453—Furze or Cherrywood Hook.
- No. 454—Cherry or Furze Root.
- No. 455—Vine Crutch.
- No. 456—Natural Ash Plant.
- No. 457—Dark Whangee Hook.
- No. 458—Nilgheri Cane Hook.
- No. 459—Rattan Partridge Whip.
- No. 460—Rattan Partridge Hook.



All Umbrellas sent post free at our risk, and name or initials engraved without charge. Money returned if goods are not approved of.

C These Umbrellas are made on **Fox's Best Frames**, and specially selected Natural Sticks. They are very gentlemanly and smart, and are specially suitable for those who require a good umbrella with the principal value in the cover. They are made in four qualities, A, B, C, D, as per prices on this page. Sterling Silver or Gold-plate Collar with Name or Initials engraved . . . **2/6 extra.**

Umbrellas for Gentlemen



- | | Price |
|--|-------|
| No. 462 —Choice Rattan, Partridge Crook, Engraved Nose and Tip Cup | 21/- |
| No. 463 —Nilgheri Cane Crook, Buckle Collar and Tip Cup | 16/6 |
| No. 464 —Large Cape Horn Crook, Chased Mount | 16/6 |
| No. 465 —Vine Knotted Crook, Buckle Mount and Tip Cup | 18/- |
| No. 466 —Vine Crook, Chased Nose and Tip Cup | 18/- |
| No. 467 —Vine Crutch, Engraved Mounts and Tip Cup | 18/- |
| No. 468 —Dark Whangee Cane Crook, with Chased Mounts | 16/6 |
| No. 469 —Choice Cape Horn Crook, Engraved Mounts on Partridge | 21/- |
| No. 470 —Best Tortoise Crutch, Plain Mount and Tip Cup, Best Twill Silk Cover | 35/- |
| No. 471 —Choice Ivory Crutch, Chased Mounts on Partridge, Best Twill Silk Cover | 35/- |



All Umbrellas sent post free at our risk, and name or initials engraved without charge. Money returned if goods are not approved of.

C These Umbrellas have **Fox's Frames**, covered, unless otherwise stated, with our famous "**Defiance**" Silk, guaranteed not to split. They may be ordered on **strong steel tubes** or sticks, and with **silver or gold-plate** mounts as preferred. Nos. 462 to 469, if made with Best Twill Silk, would be **4/6** extra in each case.

Gentlemen's Walking Sticks



- | | Price |
|--|-------|
| No. 25 —Choice Ivory Crutch, Chased Collar on Solid Rattan Partridge Cane | 35/- |
| Smaller size | 25/- |
| No. 26 —Fine Cape Horn Crutch, Sterling Silver Wire-plaited Collar, on whole bark Malacca or Partridge Cane | 25/- |
| No. 27 —Cape Horn Crutch, Chased Nose, Heel and Collar on Ebony or Partridge | 16/6 |
| No. 28 —Choice Cape Horn Knotted Crook, Chased Nose and Collar, on Rattan Partridge.. .. . | 21/- |
| No. 29 —Choice Cape Horn Crook, Chased Collar on Ebony | 18/- |
| No. 30 —Fancy Cape Horn Handle, Chased Mounts on Ebony | 18/- |
| No. 31 —Fine Cape Horn Crook, Superbly Chased Collar, on Partridge | 21/- |
| No. 32 —Engraved Sterling Silver Hook on Ebony or Partridge | 21/- |
| No. 33 —Engraved Rattan Silver Whip on Ebony or Partridge | 18/- |
| No. 34 —Rattan Silver Hook on Rattan Partridge | 18/- |



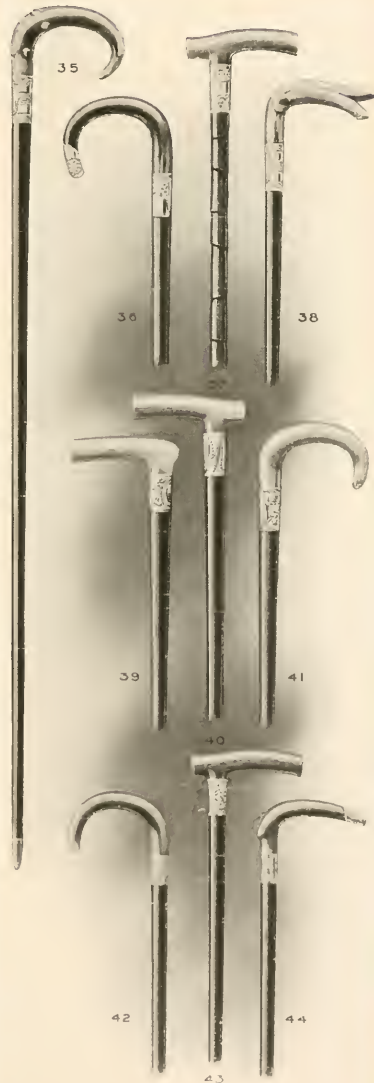
C These Walking Sticks are made from specially selected **Ebony** or **Partridge Cane**, mounted in **Sterling Silver** or **Gold Plate** as preferred.

They are manufactured in our own workshops, and every handle is fixed with a **stout 4-in. steel screw**, which ensures a perfectly firm connection.

They are sent out 36-in. in length, unless otherwise ordered, and are finished with Strong Steel end Ferrules.

Name or Initials engraved free. Engraving Inscriptions 9d. per dozen letters.

Gentlemen's Walking Sticks



- | | Price |
|---|-------------|
| No. 35 —Fine Knotted Cape Horn Crook, 2-in. Chased Collar on Ebony | 18/- |
| No. 36 —Choice Cape Horn Crook, Chased Nose and Collar on Ebony | 16/6 |
| No. 37 —Fine Cape Horn Crutch, 2-in. Chased Collar on Solid Rattan Partridge | 16/6 |
| No. 38 —Fancy Cape Horn Whip, 2-in. Chased Collar on Ebony | 15/- |
| No. 39 —Light Horn Whip, 1½-in. Chased Collar on Ebony | 12/6 |
| No. 40 —Cape Horn Crutch, 1½-in. Chased Collar on Ebony | 12/6 |
| No. 41 —Cape Horn Crook, 1½-in. Chased Collar on Ebony | 12/6 |
| No. 42 —Horn Crook, 1½-in. Chased Collar on Ebony | 10/6 |
| No. 43 —Horn Crutch, Chased Collar on Ebony | 10/6 |
| No. 44 —Horn Whip, Chased Mounts on Ebony | 10/6 |



C These Walking Sticks are made from specially selected **Ebony** or **Partridge-Cane**, mounted in **Silver** or **Gold Plate** as preferred.

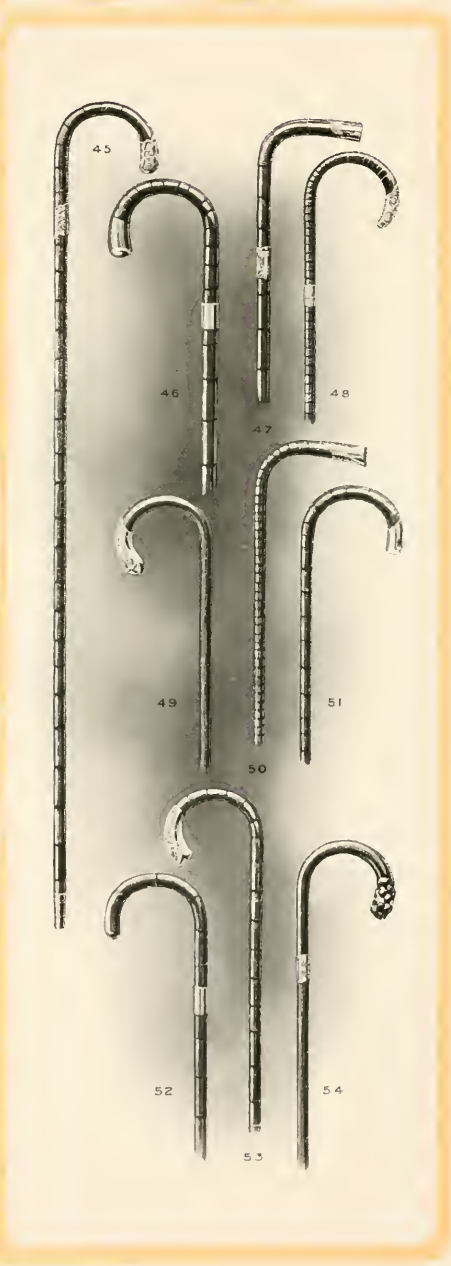
They are manufactured in our own workshops, and every handle is fixed with a **stout 4-in. steel screw**, which ensures a perfectly firm connection.

They are sent out 36-in. in length, unless otherwise ordered, and are finished with Strong Steel end Ferrules.

All goods sent post free, securely packed in box, at our risk.

Name or Initials engraved free.

Gentlemen's Walking Sticks



- | | Price |
|---|-------------|
| No. 45 —Choice Rattan Partridge Crook, Chased Nose and Collar | 12/6 |
| No. 46 —Stout Partridge Cane Crook, Plain Nose and Collar | 14/6 |
| No. 47 —Rattan Partridge Cane Whip, Chased Nose and Collar | 12/6 |
| No. 48 —Close Cut Rattan Partridge Cane, Engraved Silver Nose and Collar | 10/6 |
| No. 49 —Plain Solid Partridge Crook, Engraved Silver Nose | 8/6 |
| No. 50 —Close Cut Rattan Partridge Whip, Engraved Silver Nose | 9/6 |
| No. 51 —Choice Partridge Crook, 9-ct. Gold Nose | 18/- |
| No. 52 —Partridge Crook, 9-ct. Gold Collar | 16/6 |
| No. 53 —Partridge Crook, Engraved Silver Nose | 9/6 |
| No. 54 —Solid Partridge Root Nose, Chased Collar | 8/6 |

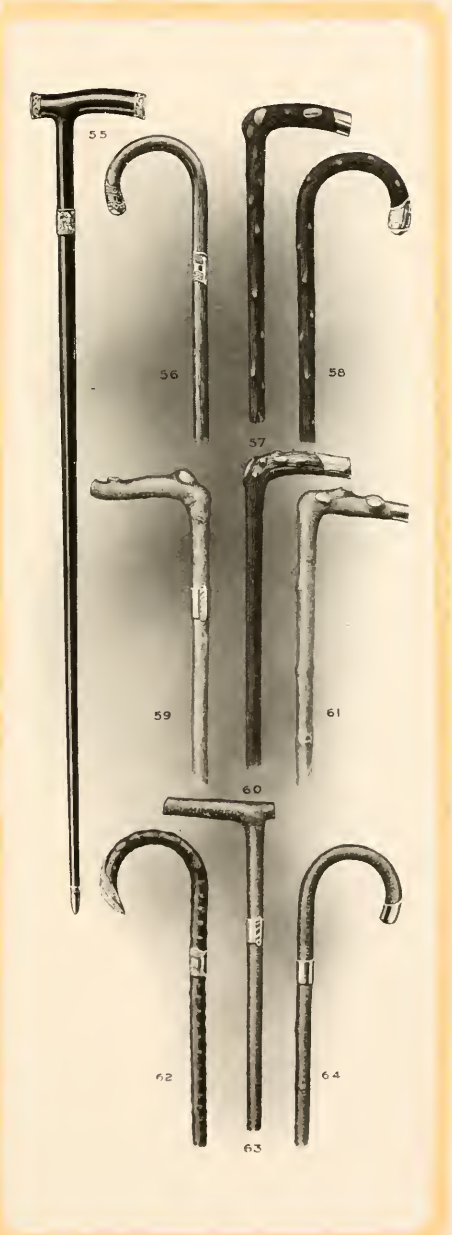


C These Walking Sticks are made from **specially selected Canes**. They may be ordered with **Silver or Gold-plate mounts** as preferred, and are sent out 36-in. in length, unless otherwise ordered, finished with Strong Steel end Ferrule.

Name or Initials engraved free.
 Addresses and Inscriptions **9d.** per dozen letters.
 Money returned if goods not approved of.

Any of these Canes can be supplied without mounts at **4/-, 5/-, 6/6, and 7/6**, according to quality of cane.

Choice Natural Walking Sticks



	Price Mounted	Un-mounted
No. 55 —Solid Black Ebony Crutch, Chased Nose, Heel and Collar	12/6	6/-
No. 56 —Crocus Wood Crook, Nose and Collar	12/6	5/-
No. 57 —Brazilian Vine Whip, Plain Nose and Plates	10/6	5/-
No. 58 —Brazilian Crook, Chased Nose	9/-	5/-
No. 59 —Natural Ash Plant, with Silver Buckle Collar	6/6	3/-
No. 60 —Australian Oak Whip, with Chased Nose	10/6	6/6
No. 61 —Choice Natural Ash Plant, Plain Silver Nose and Plates	8/6	3/-
No. 62 —Cherry Wood or Congo Crook, Richly Chased Nose and Collar	10/6	3/-
No. 63 —Natural Cherry Crutch, Silver Buckle Collar	8/6	6/-
No. 64 —Cherry Crook, Silver Nose and Collar	7/6	2/6

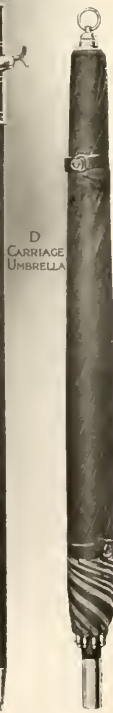
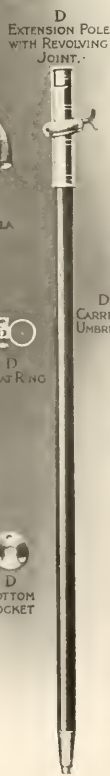
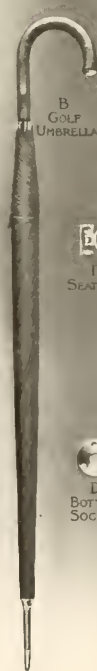
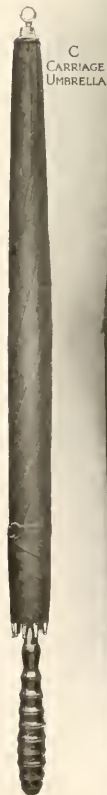


C These Walking Sticks are made from specially selected sticks.

They may be ordered with **Sterling Silver** or **Gold-plate** Mounts as preferred, and are sent out 36-in. in length, unless otherwise ordered, finished with Strong Steel end Ferrule.

Can also be supplied without mounts at prices quoted above.

Umbrellas for Golf, Sun, or Carriage



A—Sun Umbrellas.

White or Ecu Cambric
Covers with Green Linings.

Ladies, **4 6 5/6 7/-** Post Free.
Gent's **5/- 6/6 7/6** ..

Loose Covers for Foreign
Customers,
3/6 Ladies', **4/-** Gent's,
Post Free.

B—Golf Umbrellas.

Extra large size, made on
Fox's Solid Frames, with
Gingham Covers in black or
green.

5/6 and **7/6** Post Free.

If made on superior Scotch Gingham
with Solid Bamboo Cane
Stick **10/6** Post Free.

C—Carriage Umbrellas.

Very Durable.

Prices,

10/6, 12/6, 14/6, 16/6, 18/6,
Post Free.

D—Superior Carriage Umbrellas.

With Extension Pole, Brass
Seat Ring and Bottom Socket
as illustrated.

21/- 25/- 30/- Post Free.

If supplied with Brass Revolving
Joint, as per illustration, which
permits umbrella to be turned
against wind **6/6** extra.



Money returned if goods not
approved of.

We are the actual makers and
supply at first cost.

These special Umbrellas are made
from the best materials, and customers
can rely on them being
good value and giving good
service in wear.

We should be pleased to give
estimates for specials to customers'
own designs.

Repairing *and*

Re-covering



Department

AS Manufacturers, using perfected machinery and the most improved methods, with a large staff of workpeople constantly employed, we have made Re-covers and Repairs a speciality.

The frame is taken to pieces, straightened and repaired, the stick varnished, and a new ferrule and tassel supplied, all this being included in the price of Re-covering.

The Umbrellas are returned the same day as received, post paid, and as nearly like new as care and skilled workmanship can make them.

The following Covers are recommended :

	Ladies'	Gent's
No. 5—Windsor Twill, stout cover for hard wear	2/6	3/-
10— " " " " " better quality	3/-	3/6
15—" Defiance " Silk Union, light and durable	4/-	4/6
17— " " " " " bright finish	5/-	5/6
18— " " " " " durable and smart, folds neatly	5/-	5/6
*21— " " " " " Selvedge Border	5/6	6/-
52— " " " " " superior finish, very durable	5/6	6/-
*53— " " " " " Selvedge Border	6/-	6/6
25— " " " " " Gloria, most durable union made	6/-	6/6
*26— " " " " " Selvedge Border	6/6	7/-
*28— " " " " " All Silk Taffeta, small folding, very durable.. .. .	8/-	8/6
*62—Silk Levantine, smart and durable, Selvedge Border	9/-	10/6
*63—Fine Twill Silk, rich appearance " "	9/-	10/6
*64—Extra Fine Silk, for small folding " "	11/-	12/-
*65—Pure Twill Silk, smart and durable " "	11/-	12/-

* Denotes Selvedge Border.

Patterns of materials for Re-covering sent on application.

Foreign and Colonial orders 6d. extra on above prices.

PARCEL POST

IN SENDING UMBRELLAS to be Re-covered by Post, all that is necessary is to pack the mountings (if any) with paper, then wrap the Umbrella in stiff paper and attach label. If sent in this manner the risk of breakage is reduced to a minimum.

CIn response to a constant demand from our foreign customers for loose covers, we can supply any of the above qualities at 9d. each less than the prices quoted for Re-covering, post free.

In ordering, state whether umbrella has 7, 8, or 10 ribs, and always give exact length of long rib from end to end, and say whether for steel tube or stick.

TESTIMONIALS

July 7th, 1908.

Prince H—of R— has been very much satisfied with an umbrella re-covered at Messrs. Stanworth & Co., and he begs Messrs. Stanworth to forward to him two Ladies' Umbrellas No. 75, and one Gent's Umbrella No. 207, as per your catalogue.

—
London, November, 1908.

About seven weeks ago you re-covered an umbrella for me in a very satisfactory manner. Enclosed I hand you Postal Order for 11/- for the re-covering of the Lady's Umbrella (sent per post) with No. 65 myrtle silk.

Yours truly,
GENERAL S. M—

—
Buckingham Palace, December 12th, 1908.

Dear Sir,—I would thank you to send me one of your No. 462 Umbrellas as described in catalogue, also Walking Stick No. 18.

I have been very pleased with the umbrella you re-covered for me some time ago, and my friends who have had dealings with your firm have expressed great satisfaction with your goods.

Yours faithfully,
F. M. J.—

—
London.

Colonel M— encloses Postal Order for 7/- in payment of the accompanying bill. He is very pleased with the umbrella, and will send another to be re-covered in a few days time.

14th April, 1908.
J. Stanworth & Co.

—
Manchester.

Dear Sirs,—I am amazed and delighted. I sent my poor wreck of an umbrella to you by Parcels Post on Wednesday evening, and received it back by the same medium on Thursday evening, beautifully re-covered, the burnt and chipped horn handle repolished, the large gold-plated mounts and knob regilded, the wood, etc., renovated, a handsome silk tassel attached, the whole thing as good and handsome and smart as when it was new years ago; carefully packed, and only 5/- asked, which I have much pleasure in enclosing. It would have been cheap at double the money.

Yours faithfully,
A. W. HADDON.

Messrs. J. Stanworth & Co.,
Blackburn.

Gunnersbury, London, W.,
Messrs. J. Stanworth & Co. 18/12/08.

Sirs,—Allow me to thank you for the splendid manner in which you have repaired my umbrella, and also for the promptitude with which you returned it.

I had thought it beyond repair, but you have returned it as good as new.

I shall have much pleasure in recommending you to my friends.

Yours faithfully,
A. E. D.

—
Brighton,
January 7th, 1909.

Umbrella received safely. I am very pleased with the re-covering of same, it looks quite equal to a new one, and I shall certainly send you any I require putting in order for the future.

Yours respectfully,
H. W. D.

—
London, S.W.

Gentlemen,—Many thanks for umbrella which, much to my astonishment, I received this morning (by return of post). I did not recognise same at first—such a transformation! The workmanship is excellent. I am more than delighted with it.

I shall have very great pleasure in recommending you whenever opportunity occurs, and shall probably be sending another order before long.

I enclose Postal Order in settlement of account.

Faithfully yours,
C. H. B.

—
London.

Gentlemen,—I received my umbrella to-day and scarcely recognised it. I am delighted and will most certainly recommend your firm to my friends should they have any such work to do. I had quite given up hopes of ever using it again, and was sorry, as it was a very old friend, and now it has been refitted—well—it's as good as or better than new.

Yours faithfully,
J. A. F.

—
Anglesey, N. Wales.

Dear Sirs,—The umbrella and parasol arrived this morning. I am much pleased with both articles, and for your prompt attention. I enclose Postal Order.

Yours faithfully,
AGNES F.

Golspic, April 3rd, 1909.
Messrs. J. Stanworth & Co.

Sirs,—I received the umbrella last Tuesday, and I can assure you I am very well pleased with the work done. I can only thank you for your prompt attention, and I think the umbrella looks like new, and will be of use for a while yet. I shall be delighted to send on any more work I may wish done at any future time, and shall also recommend you to my friends, since I have been so well pleased myself.

Yours faithfully, Mrs. M.

—
Bath, March 30th, 1909.

Dear Sirs,—I am much pleased with the umbrella you "made new" last week for me that I have rummaged out an old crock with a favourite handle, if you will be good enough to do it up, for which I enclose P.O. 5/-

Yours faithfully, C. G.

Messrs. J. Stanworth & Co.,
Umbrella Manufacturers,
Blackburn.

Treherbert, Glam., 24/3/09.

Dear Sirs,—Thank you for your prompt attention to my umbrella, which I received quite safely this morning. I am very pleased with the change in its condition and shall certainly apply to you again.

Yours, etc., M. R.

—
Partick, Glasgow,
3rd March, 1909.

Gentlemen,—I have pleasure in informing you that the work done is in the highest degree satisfactory, and altogether exceeded my expectations.

I am, Gentlemen,
Yours faithfully,

Messrs. J. Stanworth & Co., H. T. T.,
48-52, Darwen Street,
Blackburn.

Kent.
Sir,—Umbrella received quite safe this morning (Thursday). We certainly are more than satisfied with it, I may add very pleased indeed. We certainly will recommend your Firm and work. With best thanks for speedy return.
Yours, H. C.

Bangor, N.W., May 24th, 1909.
Messrs. J. Stanworth & Co.

Dear Sirs,—Yours to hand per parcel post and beg to state I am highly pleased and was quite astonished, thinking it was a brand new one, I shall send you a couple more orders
Yours faithfully, O. H. W.

—
Dudley, May 7th, 1909.

Gentlemen,—I have received umbrella, for which please accept my best thanks.

I am exceedingly pleased with it and shall have pleasure in recommending your firm to my friends.
Yours, L. N.

—
Worcester.

May 31st, 1909.
Sir,—I received umbrella and sunshade on Saturday and am exceedingly pleased with them, and have been for all the work you have done for us, and will recommend you to all our friends.

I remain, yours truly, E. B.

—
Partick, Glasgow,
March 6th, 1909.
Messrs. Stanworth & Co.

Dear Sirs,—Received the umbrella this day, and am quite satisfied with it. My people were surprised at what had been done to it.

Am sending on by to-night's post another umbrella for repairs.

I have enclosed P.O. for 5/-
Yours faithfully,
J. W. H.

The above are a sample of the hundreds of voluntary testimonials we are constantly receiving from customers, testifying to the excellency of our workmanship.

Out of courtesy to the senders, we have suppressed name and address, but the originals can be seen at our office.

Terms of Business

All Goods are sent **Carriage Paid** and despatched, per post, same day as received.

Cheques, Postal Orders, and Post Office Orders to be made payable to
J. STANWORTH & Co. Cheques should be crossed & Co.

Cash fully returned if goods not approved of.

IMPORTANT

Customers should clearly write their name and address with every order.

Please state whether Rev., Mr., Mrs., or Miss.

This Umbrella

Photographed **before** and **after** repair, is an example of what can be done in our Workshops.

A Complete Wreck in the first picture, the case of the poor "patient" appears even more hopeless in the second.

It is difficult to recognise the battered wreck of the first picture in the **smart, neatly-rolled, dainty-looking Umbrella** at foot—repaired and re-covered with our famous "**Defiance**" **Silk Union** at an inclusive charge of

5/-

Send us your old Umbrella

to-day, together with P.O. for 5-, and it will reach you per return of post, Post Free, and carefully packed in strong cardboard box, looking as fresh as on the day you first purchased it.

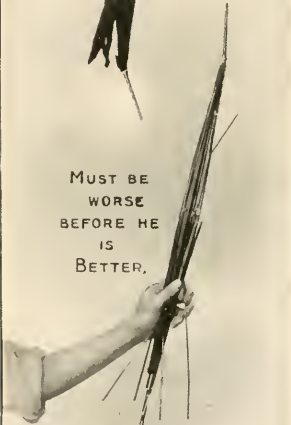
Try us with the one you have given up as hopeless.



REPRODUCED
FROM PHOTOGRAPHS
TAKEN AT OUR FACTORY.



PATIENT'S
CONDITION
CRITICAL.



MUST BE
WORSE
BEFORE HE
IS
BETTER.



A
COMPLETE
RE-COVERY.



